



Geon™ CPVC EC950

Chlorinated Polyvinyl Chloride

Key Characteristics

Product Description

The Geon EC950 CPVC is an extrusion compound for Industrial Pipe applications where enhanced resistance at elevated temperatures is needed. It is listed under NSF Std 14 and 61. Geon EC950 demonstrates ease of processing and excellent thermal stability.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Industrial Applications	• Piping	
Agency Ratings	• NSF 14	• NSF 61	• UL 94
Forms	• Powder		
Processing Method	• Pipe Extrusion		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.51	1.51	ASTM D792
PVC Cell Classification	23447	23447	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	381000 psi	2630 MPa	ASTM D638
Tensile Strength (Yield, 73°F (23°C))	7760 psi	53.5 MPa	ASTM D638
Flexural Modulus	396000 psi	2730 MPa	ASTM D790
Flexural Strength (Yield)	13800 psi	95.1 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	2.1 ft-lb/in	110 J/m	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Rockwell Hardness (R-Scale)	117	117	ASTM D785
Durometer Hardness (Shore D)	80	80	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Annealed	230 °F	110 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	V-0	V-0	UL 94

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	388 to 410 °F	198 to 210 °C

Notes

¹ Typical values are not to be construed as specifications.

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CONTACT INFORMATION**Americas**

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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